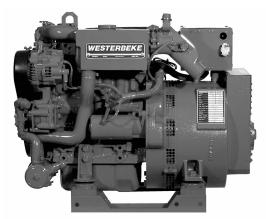
WESTERBEKE DIESEL GENERATOR

A truly "quiet breed" of reliable power...





8/6 BTDA Diesel Generator

Quiet and Compact

Designed by Westerbeke, the Company that pioneered the truly "quiet breed" of generators, the 3-cylinder, 4-cycle 8 BTDA is powerfully quiet. Running at 1800-rpm with a tuned air intake silencer and four point vibration mounts, the 8 BTDA runs smooth and quiet. This generator also has one of the smallest envelopes available in its class.

Powerful and Reliable

The 8 BTDA is engineered to operate in a hostile marine environment. It is designed and built using experience gained in supplying generators to the United States Navy and Coast Guard. Powerful but lightweight, it is economical to operate and designed to run at a slow 1800-rpm for longer life.

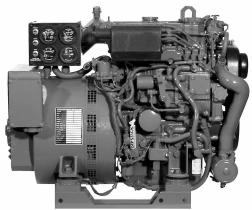
Easy Operation and Maintenance

To minimize engine maintenance, the 8 BTDA is fresh water cooled and equipped with a simple control system rather than complex, troublesome, electronic components. Easy access to servicing points and individually removable top and side panels of the optional sound enclosure allow easy installation and maintenance.

Full Torque, Power Take-Off Interface

A customer sourced, electric clutch and hydraulic pump can be mounted to the full torque, power takeoff interface for use with such items as bow or stern thrusters, compressors, winches and emergency "get-home" systems.

Five Year Limited Warranty
The 8 BTDA is backed by Westerbeke's 5-year limited warranty. The presence of Westerbeke in over 65 countries around the world provides customers with easy access to parts, service and technical support worldwide. Established in 1937, Westerbeke is committed to providing its customers with quality products and unequaled after sales support.



8/6 BTDA Diesel Generator

Standard Features

- Instrument panel and safety stop switch
- Remote start-stop plug-in connection
- Extra oil pressure switch for remote signal or control functions
- Safety shut-downs-high coolant temperature, low oil pressure, high exhaust temperature
- A.C. circuit breaker
- 50 amp alternator
- Power take-off interface
- Self-bleeding fuel system
- Fresh water cooling and coolant recovery tank
- 45 degree water injected exhaust elbow
- Gear driven raw water pump
- Tuned air intake silencer
- Vibration mounts-fail safe rubber type
- Lube oil drain hose and drip tray
- Oil fill-top and side
- Belt guard
- Operators' manual and parts list

Optional Sound Guard **SST**



with Sound Guard SST **Generator Dimensions**

Length	28.4"	(721 mm)	36.1"	(916 mm)
Width	18.6"	(472 mm)	23.2"	(589 mm)
Height	24.0"	(610 mm)	25.3"	(643 mm)
Weight	467 lbs.	(212 kilos)	549 lbs.	(249 kilos)





Generator Design

DESIGN: Brushless, four pole, revolving field, power takeoff. **VOLTAGE REGULATION:** Standard +/- 5% no load to full load. **FREQUENCY REGULATION:** 3 Hz (5%) no load to full load. **INSULATION:** Class "H", as defined by NEMA MG1-1.65.

TEMPERATURE RISE: Within NEMA MG1-22.40 definition when operating at full load.

COOLING: Cast centrifugal blower, direct connected.

ELECTROMAGNETIC INTERFERENCE LEVEL: Exceeds requirements for most marine radio-telephones and standard TVs.

	E	Electrical Characteristics			Ratii	ngs		Engine	
Model	Volts	Amps	Hertz	Phase	Wire	Power Factor	KW	RPM	Start
8 BTDA-614	120/240	66.6/33.3	60	1	4	1.0	8	1800	Remote
6 BTDA-514	230	26.1	50	1	4	1.0	6	1500	Remote
	Generator field adjustable to 50 or 60 Hz.								

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Specifications	
Number of cylinders	3 Cylinder vertical in-line
Type	4 cycle
Displacement	80.43 cu. in. (1.318 liter)
Bore and stroke	3.07" x 3.62" (78 mm x 92 mm)
Compression ratio	22:1
Rated rpm@60/50Hz	1800/1500
HP @ 1800/1500 rpm	18.9/16.5
Maximum angle of operation	15° Continuous, 30° Intermittent
Exhaust elbow connection	2.0" OD (50.8mm)
Raw water connection	1.0" OD (25.4mm)
Dry weight	467 lbs. (211.8 kilos)
Combustion system	Swirl type
Aspiration	Naturally aspirated
Lubrication system	Forced lubrication by trochoid pump
Cooling system	5 quarts (4.7 liters)
Starting aid	12 volt sheathed type glow plug
Full load fuel consumption	0.82 GPH (3.10 LPH) @ 1800 rpm 0.64 GPH (2.42 LPH) @ 1500 rpm
Fuel injection pump	Bosch type
Governor	Centrifugal type
Injectors	Throttle type
Fuel Filter	Primary
Lube oil filter	Full flow, spin-on element
Fuel supply and return piping	1/4" ID (6.35 mm) minimum
	3/8" ID (9.52 mm) maximum
Fuel transfer pump	12 Volt DC electric type

Lubricant capacity	4 quarts (3.8 liters)
Starting motor	12 volt, solenoid actuated
Battery charging alternator	50 ampere (12 Volts)
Cranking amps	240 @ 69 degrees F
Alternator/regulator Electrical system	Automatic, solid state built-in 12 volts DC, negative ground

Construction	-Engine Components
Cylinder head	Cast Iron
Cylinder block	Cast Iron
Crankshaft	Forged crankshaft, four main bearings
Valves	Overhead, rotating type
Fuel System	Self-bleeding
Intake system	Tuned intake silencer for maximum noise reduction
Cooling system	Fresh water-cooled with shell and tube type heat exchanger
Exhaust manifold	Cast aluminum, fresh water-cooled
Optional Equ	ipment

Optional Equipment
Remote start-stop panel
15' & 30' connectable panel ext. harness (up to 60'/18.3m)
Dual station engine instrument panel with senders
Ship-shore switch
Power takeoff adapter
Fuel/water separator
Hydro-hush muffler and fittings
"A" on board spare parts kits; "B" extended cruising spare parts kit
Anti-siphon valve for overboard cooling discharge water
Sound Guard SST

